

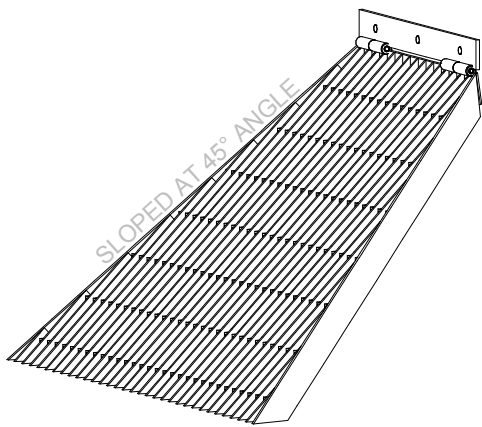
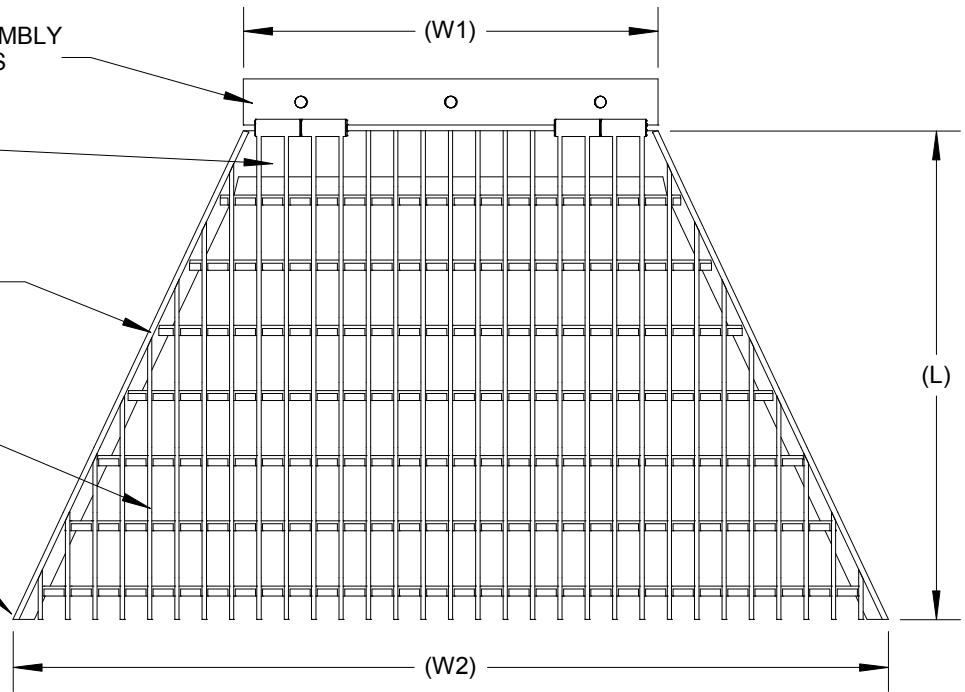
1/4 x 2 in FLAT STOCK HINGE ASSEMBLY WITH ALUMINUM WELD-ON HINGES

1/4 x 2 in FLAT STOCK ON REAR FOR HINGES TO WELD TO

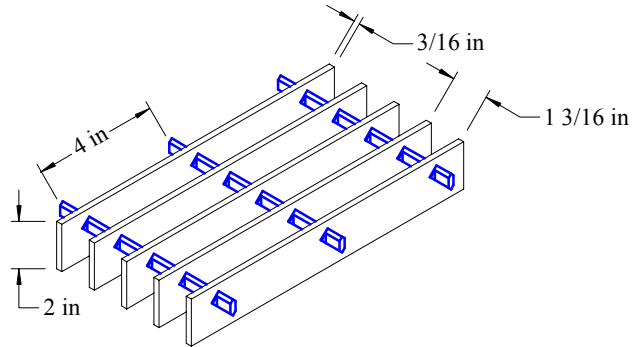
1/4 x 2 in FLAT STOCK TRIM-BAND ON LEFT & RIGHT SIDES ONLY

ALUMINUM GRATING (SEE DETAIL)

TOP & BOTTOM CUT TO 45 DEGREE ANGLE.



ISOMETRIC VIEW




GRATING DETAIL

NOTES:

1. GRATING ONLY IS 6063 ALUMINUM ALLOY.
2. ALL OTHER MATERIALS ADDITIONAL TO GRATING SHALL BE 6061-T6 ALUMINUM ALLOY.
3. RACK HAS OPEN BOTTOM AND SIDES. IT IS DESIGNED TO REST ON CHANNEL, APRON, OR BASIN BOTTOM BETWEEN (2) WING WALLS ON A CONCRETE STRUCTURE.
4. SIDES OF GRATING MAY BE SUPPORTED ON OPTIONAL SUPPORT RAILS OR RECESSED FRAME CAST-IN STRUCTURE BY PRECAST CONCRETE MANUFACTURER. SUPPORT RAILS ARE NOT REQUIRED IF GRATING TOP AND BOTTOM ARE SUPPORTED.
5. FASTEN TO CONCRETE STRUCTURE WITH 3/8 in. x 3 in. STAINLESS STEEL CONCRETE WEDGE ANCHORS AT 18 in. MAX. SPACING. MINIMUM OF (2).
6. OPTIONAL HINGES (SHOWN) ARE ALUMINUM WELD-ON TYPE, 4 in. LONG WITH 3/8 in. STAINLESS PIN SPACED AT 24 in. MAX. SPACING.

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TRASH RACK INFORMATION	
GRATE WIDTH TOP (W1)	
GRATE WIDTH BOTTOM (W2)	
GRATE LENGTH (L)	
FASTENERS (QTY)	
HINGES REQUIRED?	
SIDE SUPPORT RAILS?	
NOTES:	

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PROJECT: ALUM. WING WALL GRATE SERIES AWWG	FILE #: DATE: SCALE: DRAWN BY: